

## ENAMEL

CODE	RESIN	COLOR	2-PIECE CANS	3-PIECE CANS	MONOBLOC AEROSOLS	3-PIECE AEROSOL CANS	PILFER PROOF CAPS	TWIST-OFF CAPS	CROWN CAPS	GENERAL LINE SYSTEMS	ALUMINUM TUBES	PROPERTIES
400-4088	Epoxy	Grey								•		Used on products with printing defects; resistant to sterilization, impact, and heat; highly elastic.
400-4166	Polyester	White		•					•			Compatible with U.V. inks; heat and sterilization resistant, high opacity.
400-4346	Polyester	Black	•	•			•	•				Resistant to impact, heat, and sterilization.
400-4722	Polyester	White	•	•			•	•				Suitable for deep drawing and U.V. inks; heat and sterilization resistant. Used on caps and bodies. PFAS-free.
400-4808	Polyester	White		•						•		Compatible with U.V. inks; heat and sterilization resistant. PFAS-free.
400-4076	Polyester	White		•								Compatible with U.V. inks; heat and sterilization resistant enamel with high opacity.
400-4924	Polyester	White		•								Compatible with U.V. inks; heat and sterilization resistant, PFAS-free.
400-4890	Polyester	White		•								Compatible with U.V. inks; heat and sterilization resistant, PFAS-free.
400-4348	Polyester	Red					•	•				Compatible with U.V. inks; heat and sterilization resistant.
400-4349	Polyester	Green					•	•				Compatible with U.V. inks; heat and sterilization resistant.
400-4563	Polyester	Orange					•	•				Compatible with U.V. inks; heat and sterilization resistant.
400-4571	Polyester	Violet					•	•				Compatible with U.V. inks; heat and sterilization resistant.
400-4822	Polyester	White			•						•	Sterilization resistant; excellent elasticity and impact resistance.

## GOLD LACQUER

CODE	RESIN	COLOR	2-PIECE CANS	3-PIECE CANS	MONOBLOC AEROSOLS	3-PIECE AEROSOL CANS	PILFER PROOF CAPS	TWIST OFF CAPS	CROWN CAPS	GENERAL LINE SYSTEMS	ALUMINUM TUBES	PROPERTIES
500-5081	Epoxy	Gold			•						•	Resistant to cold extrusion; resistant to sterilization and products with pH 4–10.
500-5500	Epoxy-Phenolic	Gold	•			•		•				Suitable for drawing; sterilization resistant, provides excellent adhesion and elasticity.
500-5512	Epoxy-Phenolic	Gold		•				•				Protective internal lacquer suitable for drawing; sterilization resistant, offers excellent adhesion and elasticity. PFAS-free.
500-5522	Epoxy-Phenolic	Gold		•								Two-coat applicable protective internal lacquer; free of BPA and heavy metals, resistant to sterilization and impact. Compliant with European Food Codex.
500-5533	Polyester	Gold						•				Hard gold lacquer with excellent adhesion to bare tinplate and PVC; highly elastic, resistant to sterilization and scratching.
500-5550	Epoxy-Phenolic	Gold	•					•				Internal protective and decorative lacquer; suitable for drawing, sterilization resistant, provides excellent adhesion and elasticity.
500-5701	Polyester	White	•									Two-coat applicable pigmented internal lacquer; resistant to impact, heat, and sterilization, can be overcoated with gold lacquer. Free of BPA, PFAS, and heavy metals. Compliant with European Food Codex.
500-5702	Epoxy-Phenolic	Beige		•								Resistant to impact, heat, and sterilization; two-coat applicable lacquer with excellent adhesion to bare tinplate.
500-5703	Epoxy	White	•									Pigmented inner lacquer for 3-piece cans, 5L and 17L tins, and pails; resistant to impact, heat, and sterilization, two-coat applicable, can be overcoated with gold lacquer.
500-5898	Synthetic Resin	Gold		•								Bright and hard gold lacquer for spot areas in 3-piece cans, tins, and drums; provides excellent solvent resistance and adhesion to bare tinplate.
500-5071	Epoxy	Aluminized Grey		•								Applied to the internal surface of 3-piece canned goods cans; prevents meat adhesion, sterilization resistant. BPA-free.
500-5543	Polyester	Colorless		•								Two-coat applicable transparent internal lacquer; resistant to impact, heat, and sterilization, can be overcoated with gold lacquer. Free of BPA and heavy metals. Compliant with European Food Codex.

## SILVERLAK (OVERPRINT VARNISH)

CODE	RESIN	COLOR	2-PIECE CANS	3-PIECE CANS	MONOBLOC AEROSOLS	3-PIECE AEROSOL CANS	PILFER PROOF CAPS	TWIST-OFF CAPS	CROWN CAPS	GENERAL LINE SYSTEMS	ALUMINUM TUBES	PROPERTIES
600-6047	Polyester	Metallic		•		•						Provides strong adhesion to bare tinplate. Compatible with U.V. inks and used as a decorative primer.
600-6063	Alkyd	Colorless Matte		•						•		A matte and hard exterior lacquer developed for the outer surfaces of 3-piece cans, tins, and drums. Adheres strongly to bare tinplate; resistant to pasteurization and scratching.
600-6069	Epoxy	Colorless								•		A glossy and hard exterior lacquer used as a protective varnish on the bottom and top lids of 5L and 17L tins. Heat and sterilization resistant; adheres strongly to bare tinplate.
600-6123	Polyester	Silver White		•		•						Used as a decorative varnish in 3-piece and aerosol cans. Offers high elasticity, excellent adhesion to bare tinplate, and is compatible with U.V. inks.
600-6200	Epoxy	Colorless								•		Mixed with 600-6201 lacquer hardener, used as a weld seam lacquer in metal packaging. Resistant to pasteurization and sterilization.
600-6201	Polyamide	Transparent										Hardener used together with CS-X200, 600-6200, and CS-X4054 weld seam lacquers.
600-6230	Vinyl	Colorless								•		Used as a single-component, air-drying product for applications over weld seams.
600-6250	Polyester	Colorless		•								Used on seams of 3-piece cans. Sterilization resistant and suitable for canned goods cans.
600-6258	Polyester	Colorless				•						A glossy, hard silver lacquer that takes on a violet hue in light, for the outer surface of 3-piece aerosol cans. Scratch and sterilization resistant, elastic, and adheres well to bare tinplate.
600-6300	Polyester	Colorless		•								Used as a U.V. primer in 3-piece cans. An elastic product that adheres well to bare tinplate and is sterilization resistant.
600-6627	Polyester	Colorless				•						A hard and glossy exterior lacquer used as a topcoat on aerosol can bodies. Adheres well to bare tinplate and screen printing inks can be applied.
600-6634	Synthetic Resin	Colorless		•		•				•		A glossy and hard exterior lacquer used on the outer surfaces of 3-piece cans, tins, and drums. Applicable wet-on-wet and resistant to pasteurization.

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600-6669	Polyester	Colorless		•								Used to protect outer solder and weld seams in 3-piece cans. Sterilization resistant and suitable for canned goods cans.
600-6677	Polyester	Metallic		•		•						Used as a decorative primer in 3-piece and aerosol cans. Highly elastic, adheres well to bare tinplate, and compatible with U.V. inks.
600-6704	Polyester	Colorless	•	•			•	•	•	•	•	A glossy and hard exterior lacquer with excellent adhesion to bare tinplate. Highly elastic, scratch and sterilization resistant.
600-6705	Polyester	Colorless Matte	•	•			•	•				A matte and hard exterior lacquer with excellent adhesion to bare tinplate. Highly elastic, scratch and sterilization resistant.
600-6652	Alkyd	Colorless Semi-Matte		•						•		A semi-matte and hard exterior lacquer used on the outer surfaces of 3-piece cans, tins, and drums. Adheres well to bare tinplate; resistant to pasteurization and scratching.
600-6846	Alkyd	Colorless Matte		•								A matte and hard lacquer used to protect weld seams of 3-piece cans. Adheres well to bare tinplate and is resistant to pasteurization.
600-6906	Epoxy Ester	Colorless		•								A glossy and hard silver lacquer applied as a topcoat on 3-piece cans. Adheres well to bare tinplate and is resistant to pasteurization.
600-6942	Polyester	Colorless	•	•				•				A glossy and hard exterior lacquer applicable wet-on-wet. Highly elastic, scratch and sterilization resistant; adheres well to bare tinplate.
600-6310	Polyester	Colorless			•						•	A glossy exterior lacquer resistant to sterilization. Highly elastic with excellent impact resistance.
600-6320	Polyester	Colorless Semi-Matte			•						•	A semi-matte exterior lacquer resistant to sterilization. Highly elastic with excellent impact resistance.